



MADE IN THE
★USA★
WITH PRIDE

ICON 4-Passenger Enclosure Rail Installation Instructions

For Part Numbers: ENC-DT8041-SD , ENC-DT8041-BK

Valance Part Numbers SOLD SEPARATELY: ENC-DT8040-SD , ENC-DT8040-BK

This assembly is only intended to fit the O.E. frame and top of the i40 and i40 L models.

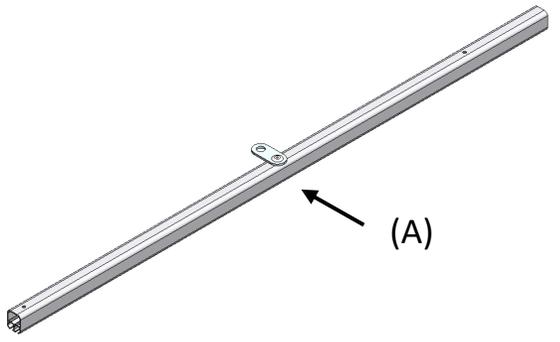


i40

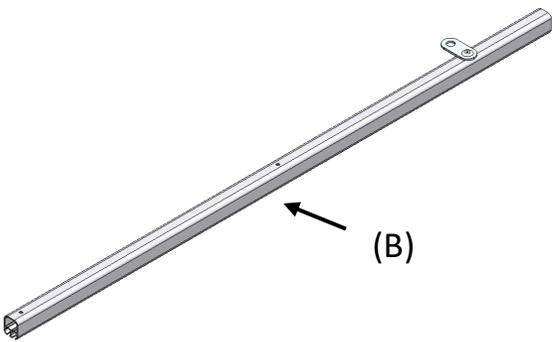


i40 L

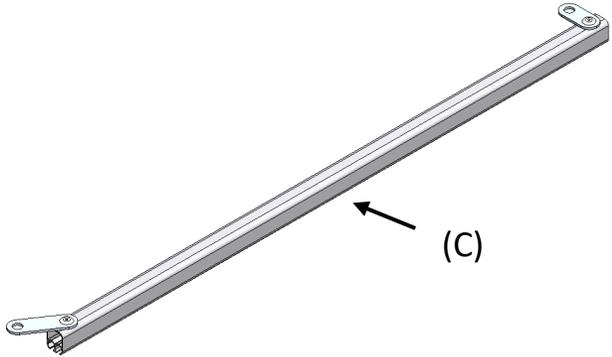
ITEMS INCLUDED IN THIS KIT.



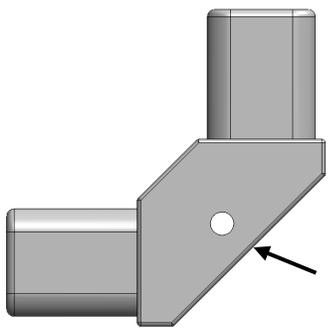
ENC-DT0041-01 (1 pc)



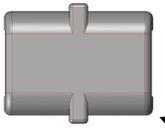
ENC-DT8041-01 (2 pcs)



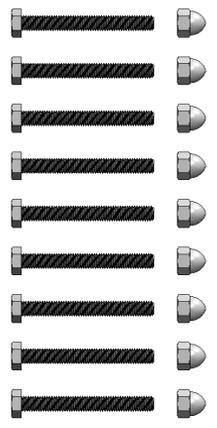
ENC-DT8041-02 (2 pcs)



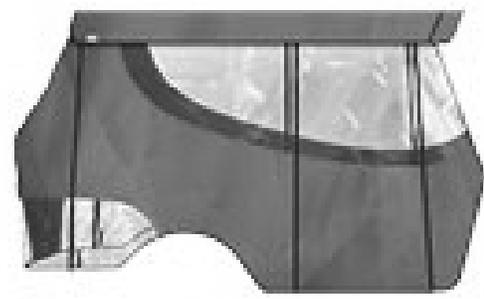
CORNER CONNECT (2 pcs)



ENC-DT0000 (2 pcs)



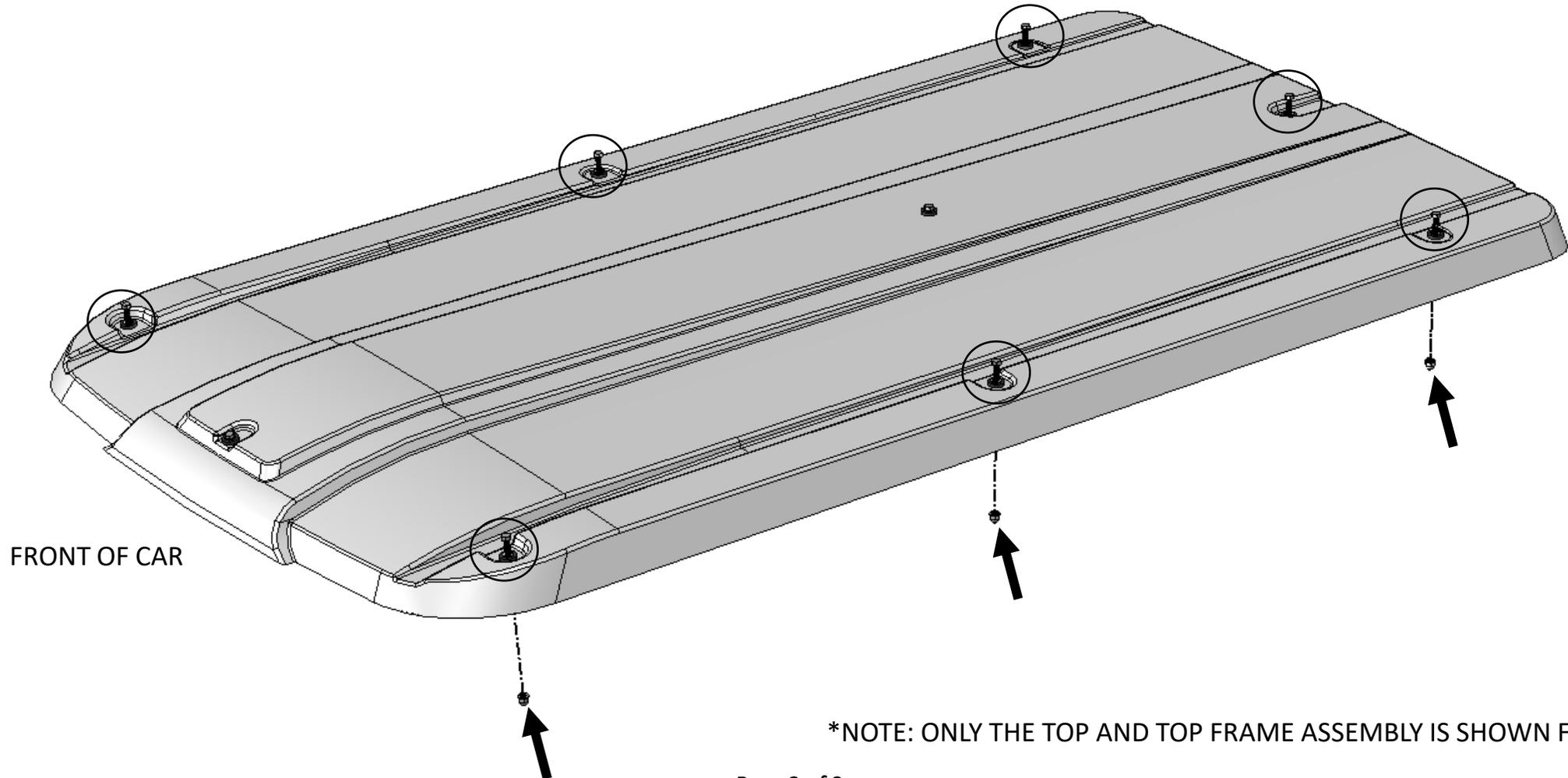
ENC-DT0041-HW
M8 x 70mm long bolt (9 pcs)
M8 Acorn Nut (9 pcs)



4-P Enclosure Panel Assembly

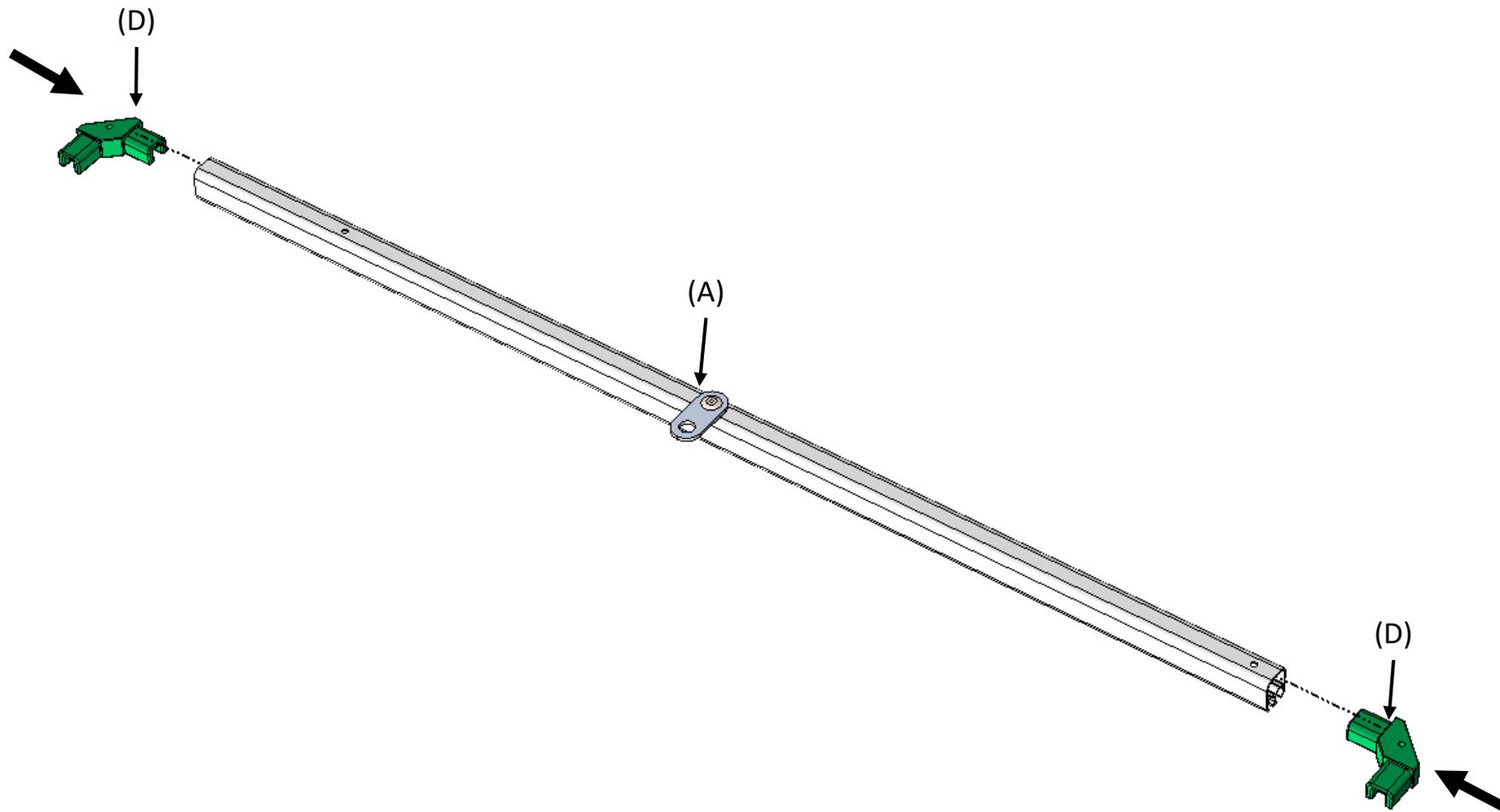
STEP 1:

REMOVE THE NUTS AND WASHERS FROM THE BOLTS AROUND THE OUTSIDE OF THE TOP. REPLACEMENT BOLTS AND NUTS HAVE BEEN PROVIDED AS SOME OR ALL MAY STRIP OR BREAK FROM DISASSEMBLY. THE TOP **DOES NOT** NEED TO BE REMOVED FOR RAIL ASSEMBLY. BE SURE TO KEEP ALL RUBBER SPACERS IN THEIR ORIGINAL POSITIONS BEFORE CONTINUING TO THE NEXT STEP. IF A BOLT HAS BECOME UNUSABLE, INSERT A NEW BOLT INTO POSITION AND LEAVE IT SEMI-INSERTED INTO THE RUBBER SPACERS. THESE WILL BE THE ATTACHMENT POINTS FOR THE ENCLOSURE RAILS.



STEP 2:

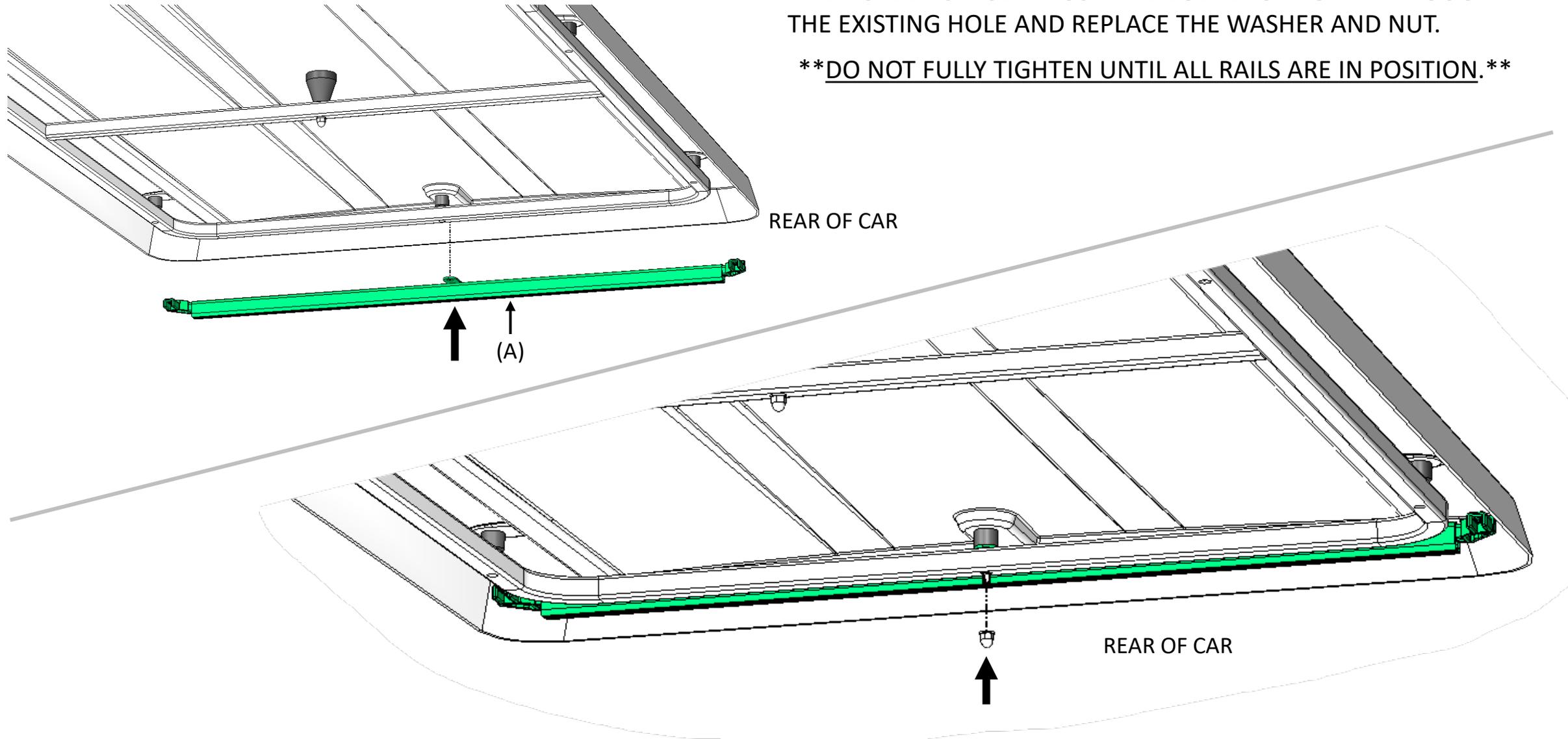
INSERT ITEM (D) INTO THE ENDS OF ITEM (A) AS SHOWN.



STEP 3:

INSERT ITEM (A) IN PLACE AT THE REAR OF THE TOP FRAME. THE TAB ON ITEM (A) SHOULD GO BETWEEN THE FACTORY FRAME AND RUBBER SPACER. PUSH THE BOLT BACK DOWN THROUGH THE EXISTING HOLE AND REPLACE THE WASHER AND NUT.

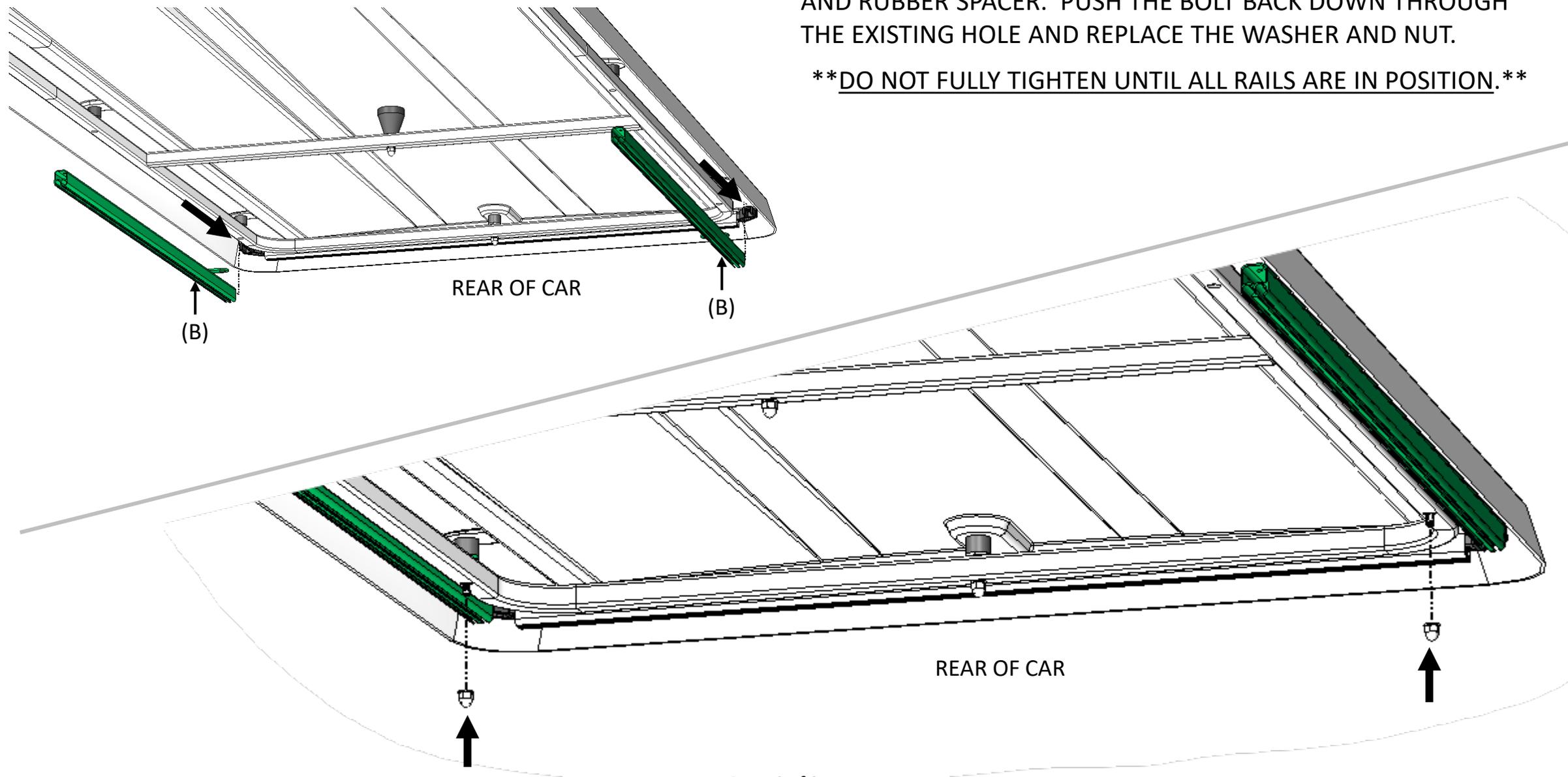
****DO NOT FULLY TIGHTEN UNTIL ALL RAILS ARE IN POSITION.****



STEP 4:

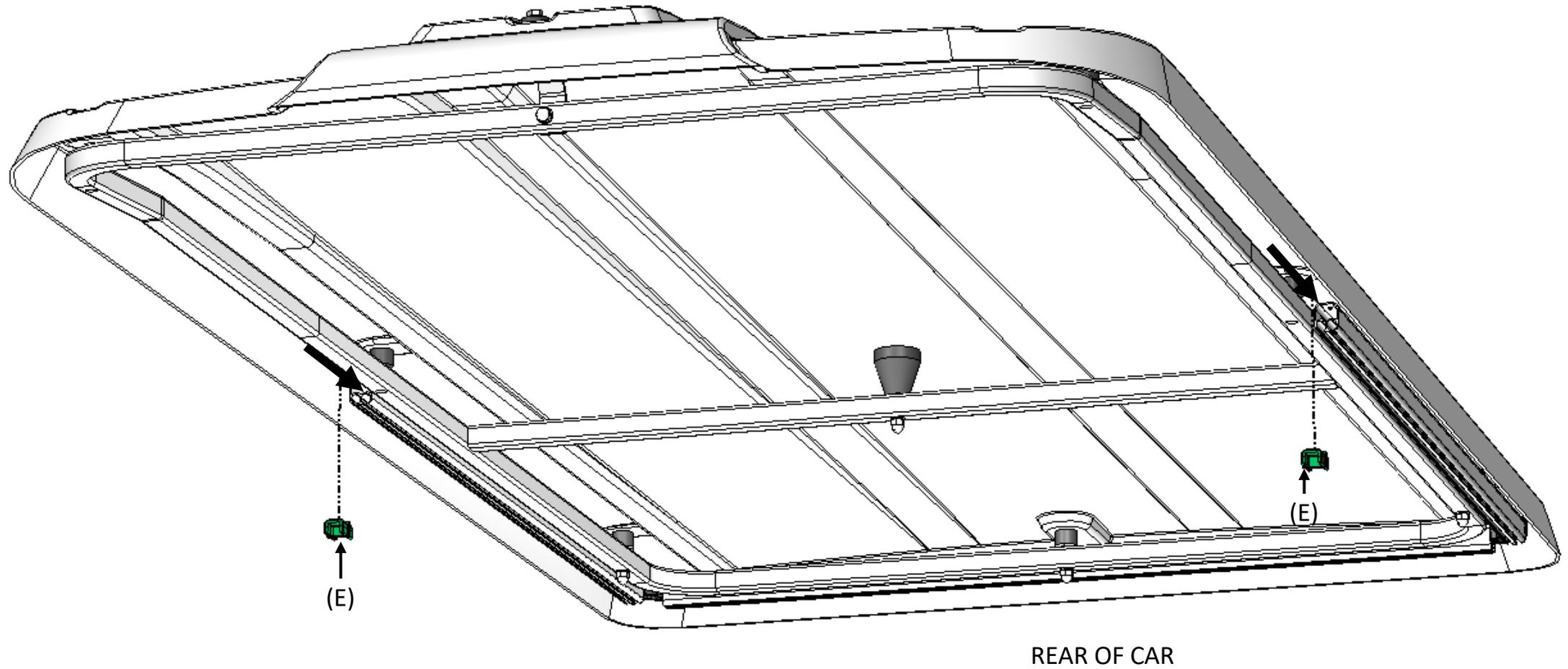
PUSH ITEM (B) ON TO THE END OF ITEM (D) ON BOTH SIDES. THE TABS ON ITEM (B) SHOULD GO BETWEEN THE FACTORY FRAME AND RUBBER SPACER. PUSH THE BOLT BACK DOWN THROUGH THE EXISTING HOLE AND REPLACE THE WASHER AND NUT.

****DO NOT FULLY TIGHTEN UNTIL ALL RAILS ARE IN POSITION.****



STEP 5:

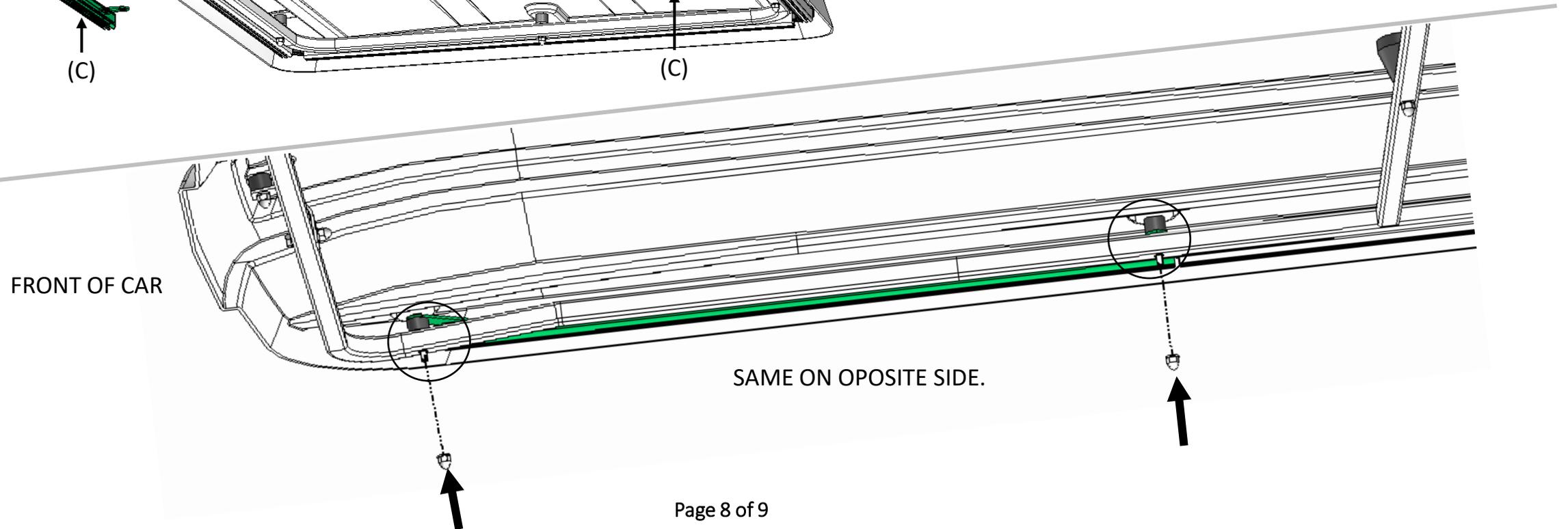
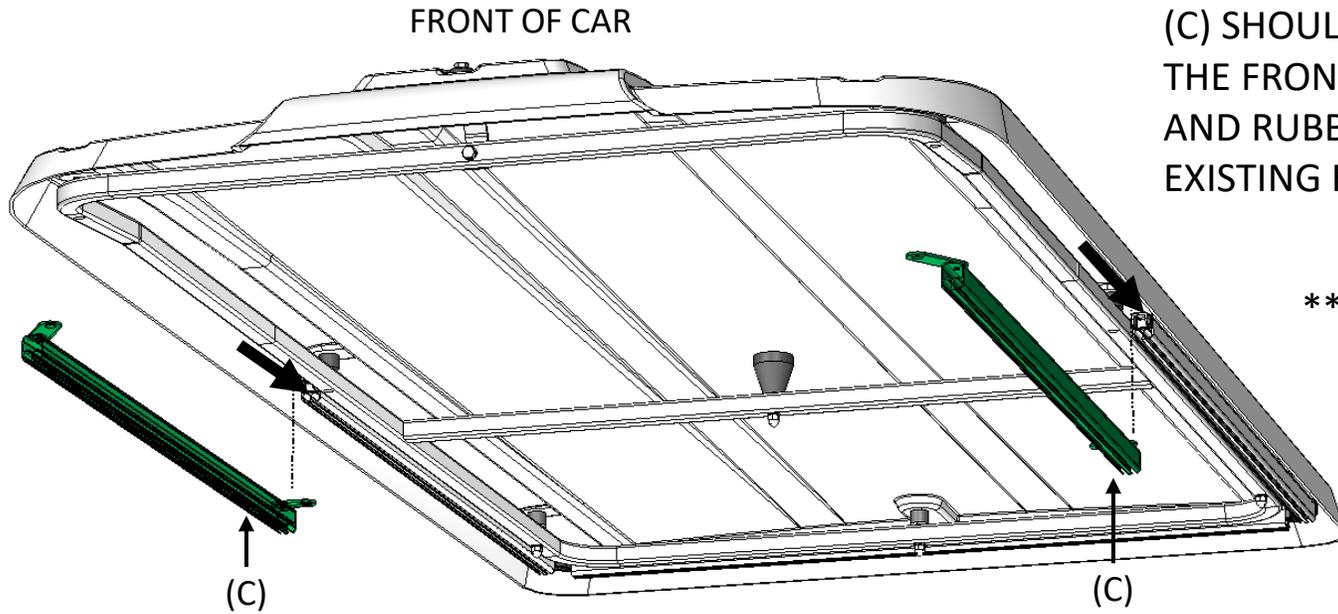
PUSH ITEM (E) INTO THE END OF ITEM (B) ON BOTH SIDES.



STEP 6:

WITH THE LONGER TAB TOWARD THE FRONT OF THE CAR, PUSH ITEM (C) ON TO THE END OF ITEM (E) ON BOTH SIDES. THE REAR TABS ON ITEM (C) SHOULD GO BETWEEN THE FACTORY FRAME AND RUBBER SPACER. THE FRONT TABS ON ITEM (C) SHOULD GO BETWEEN THE FACTORY TOP AND RUBBER SPACER. PUSH THE BOLTS BACK DOWN THROUGH THE EXISTING HOLES AND REPLACE THE WASHERS AND NUTS.

****TIGHTEN ALL OF THE FASTENERS HAND TIGHT AT THIS TIME.****



THE ENCLOSURE RAIL ASSEMBLY IS NOW COMPLETE. PLEASE FOLLOW OUR CAT-19: ENCLOSURE INSTALLATION FOR THE REMAINING STEPS.