

# BOX-016 and BOX-016A Yamaha Drive Utility Box with Mounting Kit Installation Instructions

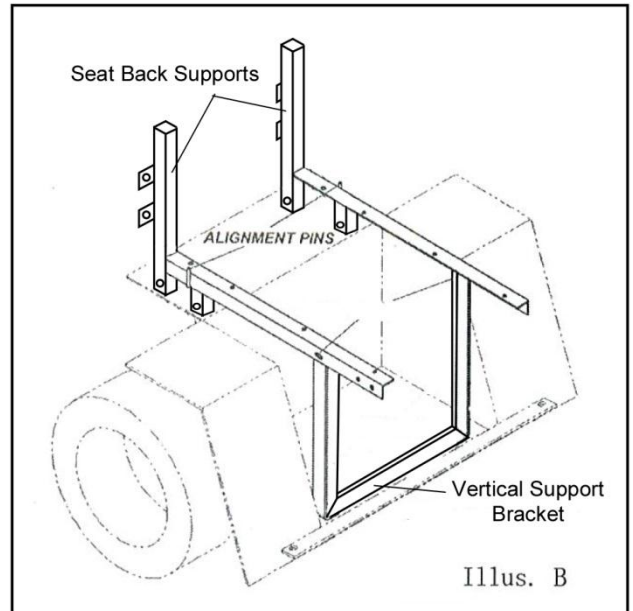
1. Remove the top and drain seals using a 5mm hex key/13mm tooling (8 bolts).

**NOTE:** If reinstalling top, retain hardware and keep front strut installed. Prop rear of canopy up with a broom handle.

2. Remove front seat back cushion using 10mm tooling (4 bolts). Retain hardware.
3. Remove drain gutters from rear struts using 4mm hex key (4 bolts). Retain hardware.
4. Remove top struts using 13mm tooling (4 bolts). Retain hardware.
5. Remove access panel using flat screwdriver (2 places). Retain hardware.



6. Remove seat back supports. Retain hardware and discard seat supports.
7. Remove (2) bolts from bag well area using 10mm tool. Retain hardware.
8. Remove bag well liner using flat screwdriver (7 places). Retain hardware.
9. Drill 11mm (or 7/16") thru holes through the bolt holes located in the base of the bag well area. Drill completely through chassis and keep the drill bit as straight as possible.
10. Install the new seat back support posts using the Original Hardware from Step 6.
11. Reinstall access panel removed in Step 5 using Original Hardware.
12. If reinstalling top canopy, reinstall top struts and rain gutters removed in Steps 3 and 4 using Original Hardware.



13. Reinstall seat back and bag well liner using Original Hardware.
14. Install vertical support bracket into the bag well using the Original Hardware removed in Step 7.
15. Attach the seat back supports to the vertical support bracket using (2) 10mm x 25 Hex Head Bolts, (2) 10mm Nylock Nuts and (4) 10mm Flat Washers.
16. Place the utility box on the seat back supports and pull it forward until it meets the alignment pins. Center the box.
17. From underneath the box, use a marking device to mark the (6) mounting hole locations on the box through the seat back supports.
18. Turn the box over and drill (6) 3/8" thru holes at each of the (6) marked hole locations.
19. Secure the utility box to the seat back supports using (6) 10mm x 25 Phillips Truss Head Bolts, (6) 10mm Nylock Nuts and (6) 10mm Flat Washers. The washers and nuts should be on the underside of the brackets.
20. Install the (2) latches using the included hardware.

This completes the installation of the Yamaha Drive Utility Box. Please enjoy safely!